ALI SOOFASTAEI PROFILE

"An expert to create value and improve lives through sustainable and responsible engineering"

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https://www.soofastaei-educations.com/















LIFE CHART : EDUCATIONS : BUSINESS : CONFRENCES | PUBLICATIONS | AWARDS : PATENTS 1999-2004 • First-rank graduate • Ranked first in National Computer Bachelor of International Journal Engineering Olympiad Conferences Papers Ranked second in National Physics Olympiad 2005-2008 • Certificate of the top researcher in the field of energy International Research and Master of Journal Development Manager management Conferences Engineering Papers • First-rank graduate SHELL 2008-2012 • top lecturer • First-rank graduate Research and Development Manager • The IMTL Ring International Journal International Dosimeter Conferences Papers Scholarship • I&M Filter Holders National TopInventor • BEC Indicator SHELL • ESAM 2012-2015 School of **Engineering Award** Project Manager International Iournal Doctor of • CRCMining Award Conferences **CRC Mining** • CRCMining Research **Papers** Philosophy Higher Degree 2015-2017 lournal Australia to USA **Papers** Fellowship International CRC Truck Innovation Director Graduate School Conferences Chapter Bunching Mining3 International Award



• FCM Haul Truck

• Mineral Freight Rate Prediction Books







Journal Papers



Books





• Al Program Leader VALE

 Advacned Analytics and Applied Al Projects Leader Newmont



Dr. Ali Soofastaei is a global artificial intelligence (AI) industrial projects leader, an educational programs instructor, international keynote speaker, academic editor, and professional, scientific author.

His extensive practical experience in the industry has equipped him to work in several industries, including oil and gas (Royal Dutch Shell); steel (Danieli); and mining (BHP, Rio Tinto, Anglo American, Vale, and Newmont).

He established the Soofastaei
Institute to develop innovative
applications of advanced analytics
and AI to tackle business
challenges in different industries.
This institute covers a variety of
businesses projects, educational
programs, and publications
in applied AI for prediction,
optimization, and making decisions
for multidimensional systems.

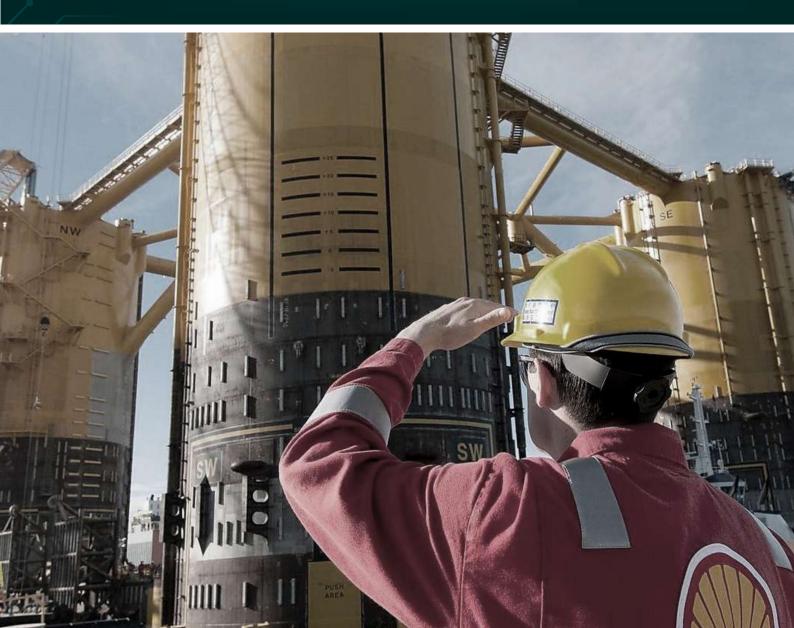
Dr Soofastaei has been involved in industrial research and development projects in several industries, including oil and gas (Royal Dutch Shell); steel (Danieli); and mining (BHP, Rio Tinto, Anglo American, Vale, and Newmont). His extensive practical experience in the industry has equipped him to work with complex industrial problems in highly technical and multi-disciplinary teams. Currently, Ali is leading the Soofastaei-Businesses, an organization focused on digital transformation, practical innovations, and value chain improvement by applying integrated Al solutions. For more information, please see www.soofastaei-business.com.

Ali completed his Ph.D. and Postdoctoral Research Fellow at the University of Queensland, Australia, in the field of Al applications in mining engineering, where he led a revolution in the use of Deep Learning and Al methods to increase energy efficiency, reduce operation and maintenance costs, and reduce greenhouse gas emissions in surface mines. In the past 15 years, he has provided practical guidance to postgraduate students in prestigious universities worldwide as a principal industrial advisor. Recently, he founded an educational organization named Soofastaei-Educations. This establishment facilitates and presents educational short-term, medium-term, and long-term courses for industrial companies and universities as Bootcamp or semester programs. For more information, please see www.soofastaei-educations.com.

Dr. Soofastaei has been known as an internationally famous keynote speaker in advanced applied analytics and Al solutions to improve safety, productivity, energy efficiency, and decrease total product costs. He also directs a publication institute called Soofastaei-Publications to publish scientific journal papers and academic reference books with impressive publishers such as Springer, McGraw Hill, CRC Press, Lambert, and IntechOpen. For more information, please see www.soofastaei-publications.com.

Leading actively industrial analytical based projects in giant industrial companies, designing and presenting innovative educational programs, keynote speaking in important conferences around the world, having more than one hundred published papers, books, and technical documents, and working with prestigious publishers to provide the scientific resources has made him a pioneer leader in creating a digital revolution in industry 4.0.





Date and Duration of Employment:

From 01-July-2023 till now

Organization Name: Newmont

Newmont Corporation, an esteemed gold mining enterprise headquartered in Greenwood Village, Colorado, United States, stands as the preeminent gold mining entity on a global scale. Established in 1921, the corporation boasts an extensive portfolio of gold mining operations in various regions, including United States, Canada, Mexico, the Dominican Republic, Australia, Ghana, Argentina, Peru, and Suriname.

Title of Position: Advanced Analytics and Applied Al Projects Leader Brief Description of Activities:

- ☐ Leading the development and implementation of advanced analytics and Aldriven projects to optimize mining operations and increase efficiency.
- ☐ Collaborating with cross-functional teams to identify opportunities for leveraging analytics and AI in solving complex business challenges.
- □ OverseeingtheentirelifecycleofanalyticsandAlprojects, from conceptualization and data collection to model development, validation, and deployment.
- □ Ensuring the application of best practices in data science, machine learning, and AI to drive innovative solutions within the mining sector.
- ☐ Managing a team of data scientists, analysts, and AI specialists, providing guidance and mentorship to foster skill development and professional growth.
- ☐ Engaging with stakeholders across the organization to communicate insights, recommendations, and the business value derived from analytics and Al initiatives.
- ☐ Staying abreast of industry trends, emerging technologies, and advancements in analytics and AI to maintain a competitive edge and drive continuous improvement.

Date and Duration of Employment:

From 01-January-2017 till 30-June-2023; (5.5 Years)

Organization Name: VALE

Vale is one of the worlds' largest mining companies, working with a passion for transforming natural resources into prosperity. Vale is the largest producer of iron ore and nickel in the world. Vale also produces manganese, ferroalloys, copper, bauxite, potash, kaolin, and cobalt. The company also operates nine hydroelectricity plants and an extensive network of railroads, ships, and ports to transport its products.



Title of Position: AI Program Leader

- ☐ Lead innovative Al programs to develop practical solutions for industrial problems;
- □ Conduct advanced data analysis and highly intricate designs of predictive, optimization, and making decision algorithms;
- □ Develop Artificial Intelligence-based applications and software packages;
- □ Develop equipment system models to predict availability and capacity and optimize models;
- □ Develop condition-based risk models to assess remaining life in components;
- ☐ Ensure models incorporate adequate statistical considerations and validate outcome;
- Evaluate and select the IT partners such as IBM, Deloitte, Accenture, and Microsoft to complete the AI projects; and
- ☐ Manage global projects' team to develop and sustain the Al products.

Date and Duration of Employment:

From 01-January-2016 to 31-December-2016; (1 Year)

Organization Name: Mining3

Mining3 is an industry-driven, global leader in mining research and innovation. This company develops and delivers breakthrough innovations and technologies that transform the mining industry's productivity, sustainability, and safety. Mining3 partners with universities and mining companies to collectively drive innovative development. These developments involve new and modified mining methods and processes, new mining technology, and equipment.



Title of Position: Innovation Director

- □ Design experiments, test hypotheses, and build models;
- ☐ Conduct advanced data analysis and highly complex designs algorithm;
- ☐ Apply advanced statistical and predictive modeling techniques to build, maintain, and improve multiple real-time decision systems;
- ☐ Lead the R&D and innovation groups; and
- □ Lead the Digital Transformation program; and Design and present innovative Albased solutions for business problems.

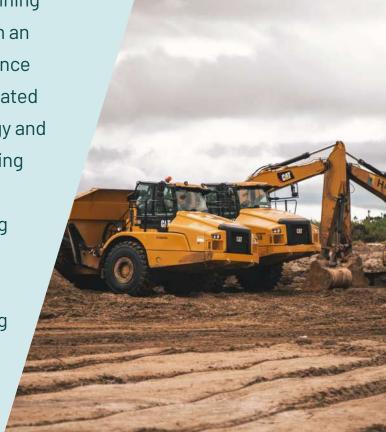


Date and Duration of Employment:

From 01-July-2012 to 31-December-2015; (3.5 Years)

Organization Name: CRC Mining

CRCMining was the pre-eminent mining research organization globally, with an international reputation for excellence in mining-focused research and related industry outcomes. The CRC Energy and Power Program focused on improving energy efficiency, reducing of Greenhouse Gas emissions by using computer models, and increased utilization of renewable energies in mine environments. The CRCMining company name was changed to Mining3 in 2016.



Title of Position: Project Manager

- □ Complete an Al application to predict and minimize haul trucks' fuel consumption;
- □ Develop a Discrete-Event model to simulate the effect of payload variance on truck bunching;
- □ Develop new methods to improve energy efficiency in surface mines; and
- □ Develop an innovative machine learning algorithm for excavators' predictive maintenance.

Date and Duration of Employment:

From 03-April-2004 to 30-Jun-2012; (8 Years)

Organization Name: SHELL

Shell is an international energy company with expertise in the exploration, production, refining and marketing of oil and natural gas across more than 70 countries. Shell is the second largest investor-owned oil and gas company in the world by revenue.

Title of Position: Research and Development Projecs' Manager

- □ Develop an application to audit and manage energy use in administrative and industrial buildings to optimize energy consumption;
- ☐ Create an innovative algorithm to audit energy consumption by mechanical and electrical equipment;
- □ Design and supervise manufacturing the mechanical equipment and facilities;
- ☐ Manage engineering projects in different phases of equipment design, purchase manufacturing, and installation;
- □ Design and deliver training courses for oil refineries experts and managers; and
- □ Design the guidelines for auditing energy consumption and improving energy efficiency in shell's industrial buildings.



ACADEMIC BACKGROUND



Doctor of Philosophy

Major:Information Technology, Mechanical and Mining Engineering, (2012-2015)

Thesis: Development of Al models to Improve the Energy Efficiency of Haul Trucks in Surface Mines

Ph.D. Research Project: Truck haulage is responsible for the majority of costs in a surface mining operation. Diesel fuel, which is costly and has a significant environmental footprint, is used as an energy source for trucks in surface mines. Reducing diesel fuel consumption would lead to a reduction in haulage cost and greenhouse gas emissions. Determining fuel consumption is complex and requires multiple parameters, including the mine fleet, truck, fuel, climate, and road conditions as input. Artificial Intelligence is used to simulate the complex relationships between the input parameters affecting truck fuel consumption. This technique also optimizes the input parameters to minimize fuel consumption without losing productivity or further capital expenditure for a specific surface mining operation. A comprehensive analytical framework was developed to determine the opportunities for minimizing truck fuel consumption.

Determining fuel consumption is complex and requires multiple parameters, including the mine fleet, truck, fuel, climate, and road conditions as input. Artificial Intelligence is used to simulate the complex relationships between the input parameters affecting truck fuel consumption.



The first stage of the developed analytical framework includes the designing of an Artificial Neural Network model to establish the relationship between truck fuel consumption and payload, truck speed, and total resistance. This model is trained and tested using real data collected from large surface mines in Australia and the USA. As a result, a fitness function for the haul truck fuel consumption was successfully generated. This fitness function was then used in the second stage of the analytical framework to develop a deep learning algorithm based on a novel multi-objective Genetic Algorithm. This algorithm aims to estimate the optimum values of the three effective parameters to reduce diesel fuel consumption.



In the first stage an ANN model was used to establish relationship between truck fuel consumption and payload, truck speed, and total resistance by real data collected from large surface mines in Australia and the USA.

In the second stage a multi-objective Genetic Algorithm was used to develop a DL algorithm to estimate the optimum values of the three effective parameters to reduce diesel fuel consumption.

The following studies were also conducted to enhance the analysis of haul truck fuel consumption.

- 1. A comprehensive investigation of loading variance influence on fuel consumption and gas emissions in mine haulage operation was carried out.
- 2. A discrete-event model was developed to simulate the effect of payload variance on truck bunching, cycle time, and hauled mine materials.
- 3. The influence of rolling resistance on haul truck fuel consumption in surface mines was investigated.

Master of Engineering

Major: Mechanical and Industrial Engineering, (2006-2008)

Thesis: Energy Consumption Improvement in Residential Buildings by

Value Engineering

Master Research Project: A practical method based on value engineering was developed to reduce energy consumption in residential buildings. Moreover, this new methodology considers all different parameters and gives value to them merely but comprehensively. Then, it presents the most valuable offers for reducing energy consumption in residential buildings according to the computer software developed in this project. Consequently, based on the developed value engineering model, a green building was built with the lowest energy consumption rate as a practical example of using the completed model and software in the building industry.

3

Bachelor of Engineering

Major: Mechanical Engineering, (1999-2004)

Dissertation: Energy Consumption Audit and Management

Bachelor Research Project: The reduction of energy consumption has gradually become more critical worldwide since the rise of fuel costs in the 1970s. In this project, all effective parameters for energy consumption in all types of buildings were identified. Then, for each parameter, a specific criteria sheet was designed. Finally, all criteria sheets were finalized by a comprehensive survey completed by mechanical, electrical, and civil engineers. The finalized sheets were used to audit energy consumption for more than ten residential and industrial complexes. The results showed that managing the energy consumption in the studied buildings can reduce energy use by up to %15.





Completed (Examples 2012-2024)

1

Title: Enhancing Operational Excellence and Sustainability at Newmont through Advanced Analytics: A Practical Approach for a Value Driver Tree Application

Organization Name: Newmont – IBM

Duration: From 01-July-2023 to 01-Jan-2024

Business Challenges: In the dynamic global mining industry, Newmont grapples with challenges like optimizing operational efficiency amid market fluctuations and varying ore grades. Environmental sustainability and regulatory compliance pose ongoing challenges, along with the need for innovation and technology integration to stay competitive. Managing global complexities such as supply chains, workforce diversity, and geopolitical risks requires a nuanced approach. To address these issues, a value driver tree application is proposed, offering Newmont a comprehensive analytical tool for deeper insights into operational variables. This facilitates informed decision-making and strategic planning, aiming to enhance overall business performance.

Suggested Solution: To tackle Newmont's challenges, we propose an advanced Value Driver Tree (VDT) app. This solution dissects mining operations, providing a detailed view of factors influencing value creation. The VDT app employs analytics and machine learning to identify key drivers and bottlenecks, offering actionable insights for strategic decision-making. It facilitates scenario analysis to assess decision impacts under varying conditions. Integrating this tool empowers Newmont to make data-driven decisions aligning with strategic objectives, driving operational excellence and sustainable growth.



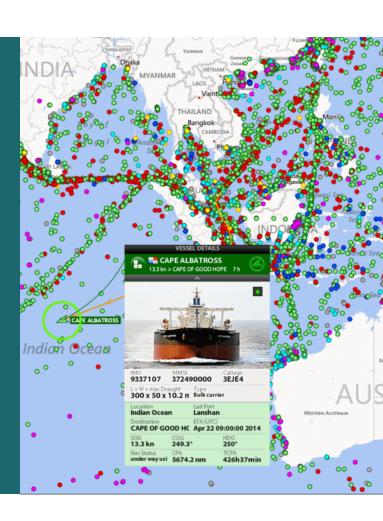
Title: Vessel Movement Tracking and Predict Vessel Destinations (Vessel Supply and Demand Forecasting)

Organization Name: Vale - IBM

Duration: From Jan 2020 To Dec 2022

Business Challenges: The number of vessels to transfer material is limited. There are few big competitors, and predicting available chartering vessels is essential for big companies. Machine learning is an innovative method to predict vessel availability in different regions. As a result, many companies optimize costs and returns. On another side, it is essential to predict the demand for vessels. Few big companies need the capsize vessels to transfer the material between countries. Therefore, predicting the vessel supply and demand has been a critical challenge for companies.

Suggested Solution: Gathering data from different internal and external resources automatically and feeding the cleansed and sorted data to a Random Forest prediction model can help mine companies to estimate the vessels' availability and predict their final destination. This application is a powerful tool to reduce the cost of shipping dramatically and to make sure that the produced materials will be delivered at the right time to the customers' ports.



Title: Condition Based Maintenance in Mine Railway Transportation Systems Based on Big Data Analysis

Organization Name: Vale - The University of Genova

Duration: From Feb 2019 To Jul 2022

Business Challenges: Streaming Data Analysis (SDA) of Big Data Streams (BDS) for Condition Based Maintenance (CBM) in the context of Rail Transportation Systems (RTS) in the mining industry is a state-of-the-art field of research. SDA of BDS is the problem of analysing, modelling, and extracting information from vast amounts of data that continuously come from several sources. Among others, CBM for Mining Rail Transportation is one of the most challenging SDA complications, consisting of implementing a predictive maintenance system for evaluating the future status of the monitored assets to reduce risks related to failures and avoid service disruptions. The challenge is to collect and analyse all the data streams that come from the numerous onboard sensors monitoring the assets.

Suggested Solution: This project deals with the problem of CBM applied to the condition monitoring and predictive maintenance of train axle bearings based on sensors data collection to maximize their Remaining Useful Life (RUL). This project proposes an innovative algorithm for CBM based on SDA that takes advantage of the Online Support Vector Regression (OL-SVR) for predicting the RUL. The novelty of this proposal is the heuristic approach for optimizing the trade-off between the accuracy of the OL-SVR models and the computational time and resources needed to build them. Results from tests on real collected datasets show the real benefits brought by the proposed methodology.





Title: Development of a Maturity Scale for Mining Performance and Maintenance Analytics

Organization Name: Vale – The University of Queensland

Duration: From Jan 2019 To Dec 2021

Business Challenges: Since the onset of the slump in commodity prices in mid-2012, the mining industry has sought to significantly enhance productivity and lower labor and cost inputs. Most companies have progressed through two to three waves of cost-cutting exercises, with the result that much of the low-hanging fruit has been plucked, and further cost reduction demands the application of more innovative, more targeted thinking. As a result, there is currently a great deal of interest in implementing data analytics to improve equipment performance and reduce maintenance downtime and costs.

Suggested Solution: The potential exists for mining companies to contract expensive analytics programs only to be disillusioned by failing to create the magnitude of savings and performance gains promised. In response to these issues, Vale, in conjunction with the University of Queensland has identified the need to develop a maturity model designed to be specific to the mining industry to assess mining companies' capabilities to use analytics to deliver performance improvements in the areas of equipment operations and maintenance. These areas have been selected as they are the current focus for many mining companies- to optimize costs and returns. This project developed a framework, approach, methodology, and tools for assessing the maturity of analytics solutions for the Australian and Brazilian mining industries employed to enhance equipment performance and maintenance. A questionnaire will be developed and completed via telephone interviews with key personnel. Analysis of the collected information is expected to reveal a national picture of analytics take-up in the mining industry and the relative status of individual participant companies.



Title: Predict Vessel Chartering Cost

Organization Name: Vale - IBM - Deloitte

Duration: From Jan 2018 to Dec 2019

Business Challenges: The rate of material shipping (TC rate) is a dynamic parameter. This parameter plays a critical role in estimating the final material cost. There is an opportunity to build an integrated architecture and analytical platform that can provide business users with optimal decision capabilities based on a holistic overview of short-term supply, expected demand, and TC rate movement over the next 30 – 60 days. The TC rate prediction has been a critical challenge for the big mining companies that need to charter huge vessels to transfer their produced materials. Lack of accurate data and facing dynamic variables have made this challenge more complicated.

Suggested Solution:

- Integrated Cargo Demand Prediction and Global Vessel Movement data housed on the same analytical data warehouse, Azure Synapse
- Integrated Supply and Demand analysis visualization on PowerBl
- Future-ready and reusable architecture to house related supply and demand projects such as TC Rate forecasting
- Providing intelligent suggestions based on Al for the users to reduce the cost of chartering



Title: Advanced Predictive Analytics

Organization Name: Vale - The University of Queensland

Duration: From Jun 2015 To May 2017

Business Challenges: In the current economic climate, minimizing costs is critical. Equipment reliability must be stepped up to increase production and reduce delays. Equipment reliability requires effective maintenance. Maintenance expenses in the mining and oil and gas industries are commonly between 30% -50% of total operating costs. Shutting down the process and potential injuries are two critical challenges in sites that advanced predictive analytics can potentially solve them. The competitive market has forced companies to find a practical solution to decrease the total product cost; moreover, improving safety has always been one of the important concerns for companies, and advanced analytics can be a good solution for that.

Suggested Solution: The overall goal is the application of Advanced Analytics to reduce unscheduled maintenance delays, prevent equipment machine damage, avoid catastrophic failures, and provide a platform for ongoing predictive maintenance. In deep dive, outcomes and benefits can be categorized into two mine haul truck disastrous brake failure examples; distinguish between "Real" versus "Spurious" alarms, and evaluate which proactive diagnostics are the best predictors of haul truck equipment damage unscheduled maintenance.



Title: Discrete-Event Simulation of Payload Variance Effects on Truck Bunching

Organization Name: BHP - The University of Queensland

Duration: From Jul 2013 To Jun 2015

Business Challenges: Data collected from payload management systems at some surface mining operations show significant variance. Heavily loaded trucks travel slower up ramps than lightly loaded trucks. Faster trucks are slowed by the presence of slower trucks, resulting in "Bunching" and production losses. Increasing the maintenance and operation cost is one of the important problems caused by payload variance. Payload variance can also put unexpected pressure on downstream processes such as crushing. Moreover, bunched trucks make critical changes for dispatching and controlling traffic systems in surface mines.

Suggested Solution: This project has been completed to develop an algorithm and software for estimating the effect of truck bunching on productivity, fuel consumption, gas emissions, cycle time, and associated cost. In this project, a Discrete-Event Simulation Algorithm was developed to predict truck bunching in large open-pit mines; a user-friendly software was developed based on the completed algorithm; presented real site datasets validated model and software; bunching software can be used to complete the results of other software such as Talpac, and the completed algorithm can be useful to find the effect of bunching on haul truck fuel consumption, gas emissions, cycle time and associated cost.



Title: The Effects of Payload Variance on Haul Truck Energy Consumption, Greenhouse Gas Emissions, and Cost

Organization Name: Rio Tinto - The University of Queensland

Duration: From Nov 2013 To Feb 2014

Business Challenges: The data collected from truck payload management systems at various surface mines show that the payload variance is significant and must be considered in analyzing the mine productivity, diesel energy consumption greenhouse gas emissions, and associated costs.

Suggested Solution: This project investigated the effects of truck payload variance on diesel energy consumption, greenhouse gas emission, and their associated cost in surface mining operations. The significance of this investigation is to determine the energy and cost-saving opportunities in haul truck operations. According to the Global Warming Potential guidelines, the greenhouse gas emissions corresponding to diesel consumption by haul trucks is calculated. The associated cost of greenhouse gas emissions and the cost of diesel consumption are determined based on the presented models by US Energy Information Administration. The results showed that the haul truck fuel consumption, greenhouse gas emissions, and costs non-linearly increase as the payload variance rises for all haul road friction and slope conditions. In this project, the correlation between the payload variance and costsaving was developed. This correlation was independent of haul road condition and presented the amount of saving for different values of payload variance reduction. The costsaving was calculated for an Australian surface mine as a case study. The analysis showed that up to 10% of the cost associated with fuel and CO2-e emissions is saveable by reducing the standard payload deviation from 30 to 0.



Title: Development of a Multilayer Perceptron Artificial Neural Network Model to Determine Haul Trucks Energy Consumption

Organization Name: Anglo American - The University of Queensland

Duration: From Dec 2012 To Nov 2013

Business Challenges: Diesel fuel is a significant source of energy in surface mining operations. Haul trucks are the primary users of this energy resource. Based on the analysis of the data collected from mine sites, Gross Vehicle Weight (GVW), Truck Speed (S), and Total Resistance (TR) were identified to be the most influential parameters affecting fuel consumption. However, the relationship between the three parameters mentioned above and the truck fuel consumption is complicated. Thus, developing a new approach using artificial intelligence was essential to create a reliable model for solving this problem. Al can be a good solution for this type of complex project because the number of effective parameters can be increased in the modelling phase and the application can retrain itself with the actual fresh data during the operation.

Suggested Solution: In this project, an Artificial Neural Network (ANN) model was developed to predict the fuel consumption of haul trucks in surface mines. It was found that the configuration of 3 input variables, 15 hidden cells, and one output for the synthesized ANN model provided excellent results. Furthermore, the sensitivity analysis showed that all the three input variables (GVW, S, and TR) have a noticeable effect on truck fuel consumption.



In Progress (Examples 2021 – 2024)

1

Title: Mine to Mill Integrated Intelligent Optimization

Organization Name: Vale-Julius kruttsehnitt Mineral (The University of Queensland)
Start and Estimated Duration: Jan 2023,24 months

Business Challenges: Mining operations involve a series of inter connected processes affects the whole function significantly. The downward trends in average are grades and increasing mining coasts underline the needs to find the best possible situation for every job or to optimize. Mining individual operational optimizations are very beneficent for mining industry. However, the studies show that integrated optimization methods can potentially bring more positive achievements and help companies to not only increase their operational synergies but also save projects time and coast.

Suggested Solution: Vale introduced a new integrated and comprehensive AI based optimization approach to connect the pervious separated operations from drilling to milling named Mines, Move, Mill(3M). This ingratiated approach helps to increase the quantity and quality of gathered data through the define operations and this new capability can potentially increase to accuracy of advanced analytics results. Finally, the developed their products cost, improve energy efficacy, protect environment and increase safety.



Title: An Enhanced Wavelet–ARIMA Method for Predicting Metal Prices

Organization Name: Vale – Cranfield University
Start and Estimated Duration: Jul 2022, 24 Months

Business Challenges: Metal price predictions support evaluations of future profits from metal exploration and mining and inform purchasing, selling, and other day-to-day activities in the metals industry. Past research has shown that repeated behaviour is a dominant characteristic of metal prices. Wavelet analysis allows capturing this cyclicality by decomposing a time series into its frequency and time domain.

Suggested Solution: This project assesses the usefulness of an improved combined wavelet-autoregressive integrated moving average (ARIMA) approach for predicting monthly prices of iron, aluminium, copper, lead, and zinc. The performance of ARIMA models in forecasting metal prices is demonstrated to be increased significantly through a wavelet-based multiresolution analysis (MRA) before ARIMA model fitting. The method demonstrated in this project is an innovative approach because it identifies the optimal combination of the wavelet transforms type, wavelet function, and the number of decomposition levels used in the MRA and, in that way, increases the prediction accuracy significantly.



Title: Advanced Analytics and Al application to predict the quality of the concentration

Organization Name: Vale- IBM

Start and Estimated Duration: July 2022, 24 months

Business Challenges: The vale in process Quality Assurance (IPQA) team provides fquality with accumulated production data for concentration products. Dependency on the historical date, they will place a service order to the concentration plant with detail of expected quality and mess recovery rate in final services order. Production service orders are typically placed around one month before material arrival.

The service order detail is reference for the planning and commercial teams. In addition, vale IPQA team provides guidance and manage product quality third-party concentration plants.

It is difficult for the IPQA team to simulate and predict the quality of martials become no historical data is available and testing the materials in laboratory is expressive and time-consuming process.

Today vale has been registered testing the materials in laboratory is expensive and concentration plants operated by third-parties in china. Concentrations service orders has increased 3 times compared with 2021, and a further increase is predicted.

To support operation and sustain the advantage of the quality prediction, the IPQA team wants to leverage the advanced analytics capability of Vale AI center to develop a customized AI product with integrated forecasting models.

Suggested Solution: Vale thinks about developing an Al based model to analyze more than 20 effective parameters on concentration quality and make a comprehensive logical and mathematical relationships between these parameters and concentration quality aimed to predict quality instead of testing real material in laboratories.





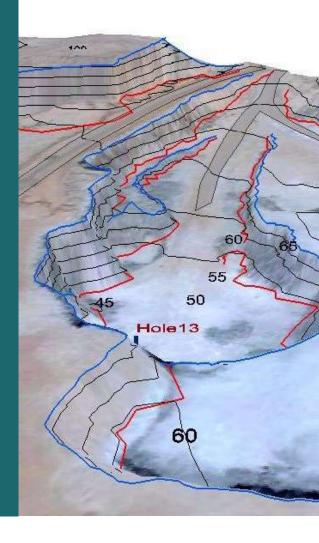
Title: Predictive Modelling of Nickel Potential with the Integration of Multisource Information Based on Random Forest

Organization Name: Vale - University of Granada

Start and Estimated Duration: Jun 2022, 36 Months

Business Challenges: Mineral exploration activities require robust predictive models that accurately map the possibility that mineral deposits can be found at a specific location. The traditional approaches are not accurate enough, and new technologies such as Al-developed applications can be useful to predict the one source of mine material and estimate the reservoir.

Suggested Solution: Random forest (RF) is a powerful machine data-driven predictive technique unknown in potential mineral mapping. This project explores the performance of RF regression for the nickel deposits in the vale mine sites in Sudbury, Ontario, Canada. The results of this project indicate that the use of RF for the integration of sizeable multisource data sets used in mineral exploration and for the prediction of mineral deposit occurrences offers several advantages over existing methods. RF's key benefits include the simplicity of parameter setting, an internal unbiased estimate of the prediction error, the ability to handle complex data of different statistical distributions, responding to nonlinear relationships between variables; the capability to use categorical predictors; and the capacity to determine variable importance. Variables that RF identified as most significant coincide with well-known geologic expectations. To validate and assess the effectiveness of the RF method, nickel prospectively maps are also prepared using the Logistic Regression (LR) method.



Title: Predict Iron Ore Demand in Chinese Steel Market; Using Artificial Intelligence

Organization Name: Vale - DTI - EY

Start and Estimated Duration: Jan 2022, 36 Months

Business Challenges: The Vale marketing intelligence team provides insights on various business areas for critical decision-making. These insights are derived by combining several individual excel-based models from different team members (each responsible for a particular sub-topic).

As the complexity of analysis/ forecast is increasing, the team is finding it difficult to maintain and consolidate the different excel based models. This leads to a longer time for consolidating analysis and poses a risk to the quality of output (in terms of duplicates and inconsistency in sources; lack of integration between the sub-teams; Slowness in generating and consolidating results from models that are not coupled and back-feed by other components, leading to loss of productivity and time dedicated for more advanced analysis).

Suggested Solution: To gain deeper insights, the marketing team wants to leverage the advanced analytics capability of Vale Al Centre to develop a custom Al product with integrated forecasting models. This model can track the vessels' movement and predict their final destinations. The Al model will support an automated pipeline to feed the required data to the model, and the users will have access to a comprehensive dashboard. All processes will happen online as a cloud base application.



Title: Different Techniques for Predicting Mineral Product Prices

Organization Name: Vale - University of New South Wales

Start and Estimated Duration: : Jun 2021, 24 Months

Summary: Predicting Mineral Product (MP) prices have been a significant and the problematic task is usually addressed by econometric, stochastic-Gaussian, and time series methods. None of these methods has proved suitable to characterize the dynamic behavior and time-related nature of MP markets. Chaos Theory (CT) and Machine Learning (ML) methods can signify the temporal relations of variables, and their evolution has been used separately to understand better and represent MP markets.

Suggested Solution: Chaos Theory (CT) can determine a system's dynamics through time delay and embedding dimension. However, this information has often been exclusively used to define the system's behavior and not for predicting. Compared to usual methods, ML has better performance for predicting MP prices due to its capacity for finding patterns governing the system's dynamics. However, the rational nature of economic complications increases concerns regarding using hidden patterns for predicting. Therefore, it is indeterminate if variables are selected, and hidden patterns found by ML can represent economic rationality. In the face of their advanced features representing system dynamics, the different use of either CT or ML does not deliver the expected realistic accuracy. By itself, neither CT nor ML can identify the primary variables affecting systems, recognize the relation and influence of variables through time, and discover hidden patterns governing systems evolution simultaneously. This project discusses the need to adapt and combine CT and ML to obtain a more realistic representation of MP market behavior and predict long-term price trends.







	Australia to USA Fellowship, American Australian Association, USA, July 2016
	Graduate School International Award, The University of Queensland, Australia, June 2015
0	School of Engineering Award, The University of Queensland, Australia, July 2014
	CRCMining Award, Mining3 Transforming Mining, Australia, July 2014
	CRCMining Research Higher Degree Scholarship, Mining3 Transforming Mining, Australia, January 2012
	International Scholarship, The University of Queensland, Australia, December 2011
	National Top Inventor, National Elites Foundation, July 2011
	Certificate of top lecturer, Queensland University of Technology, Australia, July 2010
	First-rank graduate, Department of Industrial Engineering, January 2009
	Certificate of the top researcher in the field of energy management, Power Ministry , June 2005
	First-rank graduate, Department of Engineering, February 2004
	Ranked first in National Computer Olympiad, Ministry of Education, February 1997



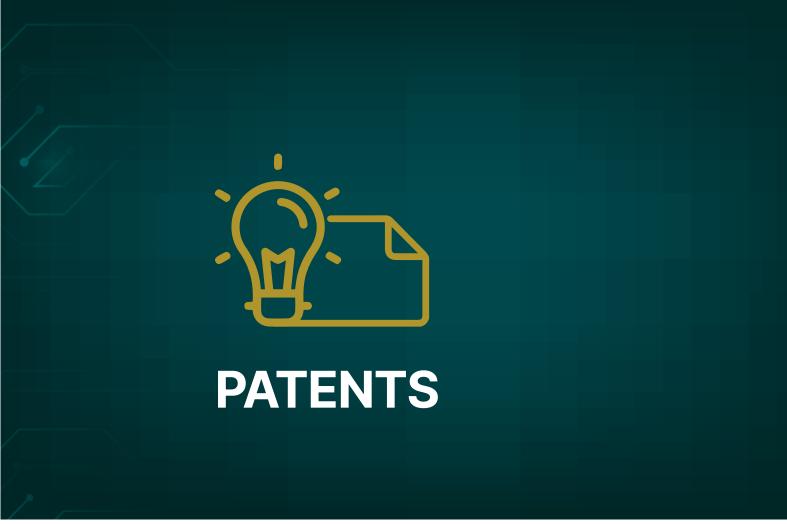
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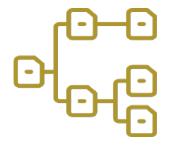




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Value Driver Tree for Mining USA - Australia, 2023











	Project Integration Management
9_\$	Project Time and Cost Management
	Project Human Resource Management
	Project Risk Management
	Project Scope Management
(Project Quality Management
	Project Communication Management
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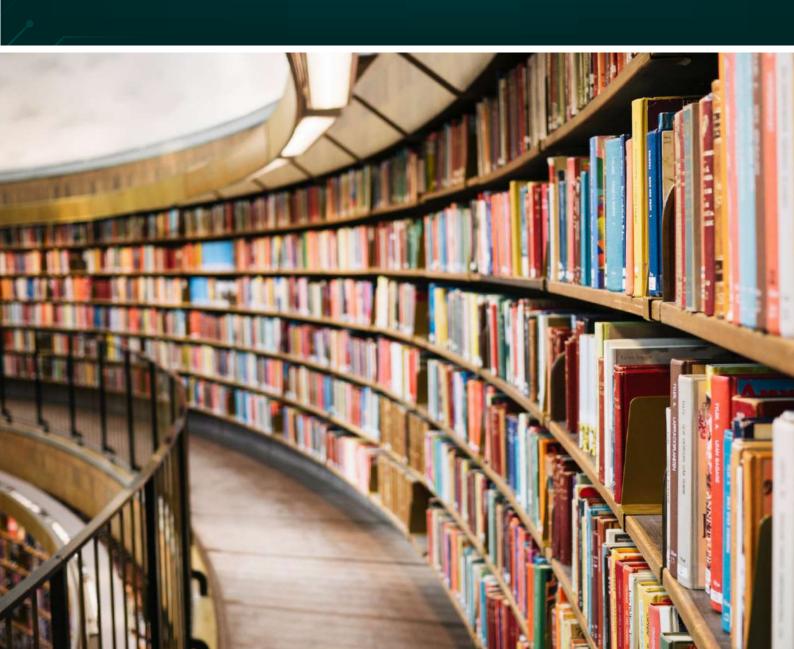


- Mechanical Engineering: Fluent 12, PDMS 12.1. Sp 4.0, Carrier.
- □ Data Mining: R Studio 3.4.0, TIBCO Spotfire 7.0, Tableau 10.2, SPSS 23.0, Visual Basic, C++, Arena, Tech plot 360, Curve Expert 2.1, Sigma Plot 12.5, Matlab 9.1 R2017b, FlexSim 7.7, Python
- □ Mining Engineering: Talpac 11, Vensim 6.4E





PUBLICATIONS



Published Books



Book Title: Numerical Simulation - Advanced Techniques for

Science and Engineering

Editor: Ali Soofastaei Publisher: IntechOpen Publication Year: 2023 Number of Pages: 340 ISBN: 9781803569543



Book Title: Advanced Virtual Assistants - A Window to the Virtual Future

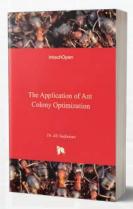
Editor: Ali Soofastaei Publisher: IntechOpen Publication Year: 2023 Number of Pages: 200



3

Book Title: The Application of Ant Colony Optimization

Editor: Ali Soofastaei Publisher: IntechOpen Publication Year: 2022 Number of Pages: 90 ISBN: 9781839681769

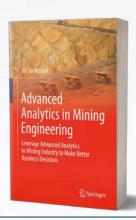




Book Title: Advanced Analytics in Mining Engineering

Editor: Ali Soofastaei
Publisher: Springer
Publication Year: 2022
Number of Pages: 747

ISBN: 9783030915889



5

Book Title: Virtual Assistant

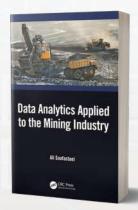
Editor: Ali Soofastaei Publisher: IntechOpen Publication Year: 2021 Number of Pages: 122 ISBN: 9781839688072



6

Book Title: Data Analytics Applied to the Mining Industry

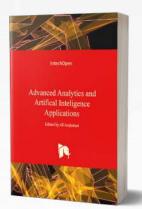
Editor: Ali Soofastaei
Publisher: CRC Press
Publication Year: 2020
Number of Pages: 272
ISBN: 9781138360006





Book Title: Advanced Analytics and Artificial Intelligence Applications

Editor: Ali Soofastaei Publisher: IntechOpen Publication Year: 2019 Number of Pages: 112 ISBN: 9781789846393



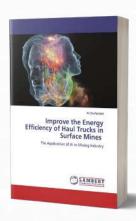


Book Title: Improve the Energy Efficiency of Haul Trucks in Surface Mines

Editor: Ali Soofastaei

Publisher: Lambert Academic Publishing

Publication Year: 2019 Number of Pages: 164 ISBN: 9786200476258



In Progress Books



Book Title: Advanced Analytics for Sales and Marketing

Editor: Ali Soofastaei Publisher: CRCPress Publication Year: 2025 Number of Pages: 110



2

Book Title: Advanced Artificial Intelligence

Editor: Ali Soofastaei
Publisher: CRC Press
Publication Year: 2024
Number of Pages: 215



3

Book Title: Artificial Intelligence

Editor: Ali Soofastaei Publisher: CRCPress Publication Year: 2024 Number of Pages: 180





Book Title: Hauling Operation Improvement

Editor: Ali Soofastaei Publisher: CRCPress Publication Year: 2024 Number of Pages: 95



5

Book Title: Advanced Analytics for Asset Management

Editor: Ali Soofastaei Publisher: CRC Press Publication Year: 2024 Number of Pages: 110



6

Book Title: Advanced Analytics for Finance

Editor: Ali Soofastaei
Publisher: CRCPress
Publication Year: 2024
Number of Pages: 120



7

Book Title: Advanced Analytics for Industry 4.0

Editor: Ali Soofastaei
Publisher: CRCPress
Publication Year: 2024
Number of Pages: 120

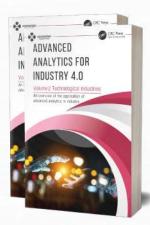


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Book Title: Advanced Analytics for Industry 4.0

Editor: Ali Soofastaei
Publisher: CRC Press
Publication Year: 2024

Number of Pages: About 1500



9

Book Title: Life 4.0: Human Life in the Age of Artificial Intelligence

Editor: Ali Soofastaei

Publisher: Soofastaei-Publications

Publication Year: 2024

Number of Pages: About 350





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Editor: Ali Soofastaei

Publisher: CRC Press

Publication Year: 2024

Number of Pages: About 450





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Soofastaei Ali, "Future Mining With Robots And Intelligent Machines," Intelligent and Collaborative Robotics Automation Forum, Sands Expo & Convention Center, 11 – 12 July 2019, Singapore.

Soofastaei Ali, "Building Fully Autonomous Mines from Pit to Port," 1st Digital Mines 2019, 10 – 12 April 2019, Pan Pacific Resort, Perth, Australia.

Soofastaei Ali, "Advanced Data Analytics: A Practical Method to Increase Rail Energy Efficiency in Mining Industry," 19th RailTech Europe, 26 – 28 March 2019, Jaarbeurs Utrecht, Netherlands.

Soofastaei Ali, "Blockchain for Mining," Digital Transformation in Mining Conference, 20 – 21 February 2019, Perth, Australia.

A. Soofastaei, "How to cost-effectively develop and deploy Al capabilities at your mining operation for a step-change in performance," 4th Annual Mines and Technology Americas, October 15 to 17, 2018, Toronto, Canada.

A. Soofastaei, "The digital transformation of mining," 3rd Annual Mines and Technology London, November 26 to 29, 2018, London, UK.



RECOMMENDATIONS



Prof. Peter Kinghts

BMA Chair and Head of Division of Mining The University of Queensland Australia

I have had the pleasure of working with Dr. Ali Soofastaei since he commenced the Ph.D. program at The University of Queensland in 2012.

Dr. Soofastaei holds a Ph.D. and Post Doctoral Research Fellow in Mechanical and Mining Engineering. He has about 18 years of industrial experience in applying advanced analytics in mining and oil & gas companies. His academic and industry background led him to successfully enroll and complete a Ph.D. program investigating energy efficiency opportunities and greenhouse gas emission reduction in the mining industry. I have recently worked with Dr. Soofastaei to develop software to quantify truck congestion (or bunching) on open pit haulage ramps.

Dr. Soofastaei's industrial background enables him to adopt a disciplined project approach. He is well organized and hardworking and demonstrated considerable initiative within his Ph.D. area. In addition, he possesses excellent communication and or project management skills.

His outstanding strengths are his depth and breadth of knowledge of applied advanced analytics, punctuality, preparedness, and confidence.

I have no doubt that Dr. Soofastaei is an industrial history-maker in his field.

Douglas Pimenta

Artificial Intelligence Program Leader

I've been working together with Dr. Ali Soofastaei since 2017. As a result, we implemented several mine projects to increase sustainability, reduce cost, and bring performance gains to the mine and its equipment. Dr. Ali is not only a great researcher, but he can also put theory into practice and adapt his studies according to the specificity of each location.

Abhishek Kaul

Al | Sustainability | Digital | Consulting Services, IBM

I had worked with Ali since 2019 when Vale engaged IBM for advanced analytics projects. He is very energetic and has to drive to lead projects to completion by guiding the team and removing roadblocks. In addition, he has deep expertise in where to apply advanced analytics technologies in the mining industry for digital transformation. Working with him to deliver many projects and drive business benefits for the shipping team has been a pleasure.

Prof. Paul Lever

CEO CRCMining Australia

It is my great pleasure to write this recommendation for Dr. Ali Soofastaei. I have known Ali since he started his Ph.D. at the University of Queensland in Joly 2012.

Dr. Soofastaei has been involved in several projects funded through CRC Mining Australia. I'd like to introduce myself. I am currently the CEO of the cooperative Research center for Mining (CRC Mining) and a Mining Engineering professor in the Mining Division of the school of Mechanical and Mining Engineering at the University of Queensland (UQ). I have been at the VQ since July 2000 as a professional Research Fellow. Before joining the UQ, I spent 10 years as a faculty member in the Department of Mining and Geological Engineering Department at the University of Arizona.

Dr. Soofastaei's background in energy management and advanced analytics while working with several companies in the resources field fits the CRC Mining's Mining company members' interests in this area very well. Using Al and advanced analytics in mining operations is critical for the industry's future viability. Dr. Soofastaei's knowledge and related experiences can be beneficial to help the mining industry have a successful digital revolution.

In closing, Dr. Soofastaei is a high intelligence, creative and dedicated person who is a pleasure to interact with.

I am very optimistic about his abilities to undertake and successfully engage with global researchers, and his work will be highly significant to the field. Dr. Soofastaei is an intelligent expert in his field, and he always has my support without reservation.

Daniel C. Weiss

Senior Manager | Strategy | Business Development | Innovation Change | Management, Vale

I have been working with Ali for \sim 2 years now and am impressed by his technical skills, eagerness to learn, and transparent and very direct (yet kind) communication style. It has been a very fruitful partnership for us (clients), and I hope it will continue for quite some time.

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Edson Antonio

Senior Manager for Data, Digital, Tech Strategy | Writer | Global Speaker | Advisor, Vale

I had the opportunity to work with Dr. Ali Soofastaei over the last 2 years, which was a learning period for me. Ali is fully engaged in delivering nothing but the best for every product he is working at. An excellent example of this commitment was the Energy Efficiency program we started for a corridor of mines in the Brazilian South and Southeast regions. Ali provided guidance from the initial definitions to the roadmap phase, and today this project has become a successful program worldwide. Ali is very kind, and it is easy to deal with him. He has the talent to build relationships.

Lirielly Vitorugo

Data Scientist | Artificial Intelligence | Engineer | Optimization, Capgemini Engineering

I have been working with Ali in Artificial Intelligence Center at Vale. During this time, I could perceive some of his skills, like how he tries to understand Vale's supply chain deeply with a vision towards improving the process. He is also intelligent, has excellent communication skills, can deal with problems in different situations and prospects, and is always available to help the team when requested. With all that said, I really like to work with Ali, I have been learning a lot with him, and I hope we continue working together.

Zhongwei Chen

Senior Lecturer in Applied Geomechanics, University of Queensland Australia

Ali is driven and motivated in his work. Always maintain a positive attitude to research projects. Ali always comes early and is very conscientious of timelines and resources. The most outstanding characteristic I have seen is his attitude toward continuous improvement.

Mehmet Kizil

Associate Professor and Mining Program Leader, The University of Queensland

I have been involved in the supervision of more than 25 RHD students, one of whom was Dr. Ali Soofastaei. Ali was one of the top students. He is very hard-working, very efficient, and an enthusiastic researcher. He has a great personality, creates a positive workplace atmosphere, and is academically outstanding. I used to call him a paper publishing machine, every supervisor's dream student. Wishing him good luck and all the best for his future career.

Jeremy Davies

CEO, ALI4Business

Dr. Ali Soofastaei is a highly skilled scientist and engineer with experience in the Oil & Gas and Mining sectors and deep expertise in the simulation and analysis of complex systems and processes.

We worked together in the mining industry over the last 12 mths, during which time Ali analyzed truck, shovel, and mining operating and maintenance activities for coal mines. His work focused on identifying production throughput and cost reduction opportunities. Ali developed a novel, leading-edge analytical tools, validated them with data from operating mines, and presented them practically and systemically. His work is thorough, accurate, innovative, and supported by his engineering experience and pragmatic approach to solving real problems.

Ali is very well-organized and easy to work with, and I have no hesitation in highly recommending him to colleagues.

Ben Yang

Geotechnical Engineer, Anglo American

Ali is driven and motivated in his work. Always maintain a positive attitude to the research problem. Ali always came early, stayed late working, and was very conscientious of timelines and resources. However, the most outstanding characteristic I have seen is his attitude toward continuous improvement.

Jéssica Prata

Head of Business & Growth Intelligence | Engineer | MSc. Al, Tegrus

I worked with Ali on some Artificial Intelligence projects involving diesel engines and other engineering issues. Ali always acted with a lot of availability and assertiveness in his indications and was willing to listen and learn. Having Ali on the team is relevant and contributes significantly to deliveries and decision-making.

Eddie Prochon

Senior Electrical Engineer at Mining3

Ali and I regularly engage in reporting meetings for the Mine Production and Performance Optimisation program at Mining3. What stands out the most is Ali's passion for his work, high professionalism, and attention to detail. Ali is highly regarded by Mining3 executive staff and is a valuable asset at Mining3.

Maddox Mawondo

Geotechnical Engineer at Anglo American

Ali is one of the best engineers around. He has a way of understanding complicated problems and coming up with simple solutions to their problems. As my Mine Ventilation tutor, he simplified teaching and was always available and happy to provide further assistance. He is committed to his work and shows professionalism in his career. Ali has a lot of respect for students, fellow professionals, and the people around him. One of the best kind-hearted human beings around.

Cindy Hong

Mining Engineer at BHP

Dr. Ali Soofastaei is a very dedicated teacher at the University of Queensland. He has a caring nature and likes to look after students. He also has good knowledge of underground ventilation and mechanics. In addition, he provides good feedback, which helps students understand concepts and reasons. Ali was my teacher for ventilation.

Reza Safaei

BEng, MEng, MIEAust, Senior Project Engineer, Civil and Infrastructure, Shire of Serpentine Jarrahdale

Ali is a highly commendable and extremely likable, well-presented individual. I had the pleasure of working closely with Ali for over four years, and my feedback for Ali was never short of excellent. I recommend Ali as a top Engineer and someone who would be an asset to any business.

Amin Kamyar

Specialist, Asset Engineering at Thiess

I had the opportunity to know Ali when I started my Ph.D. in the School of Mechanical and Mining Engineering in 2015. From the beginning, his teamwork, organizational skills, and professionality seemed quite intriguing. Due to his outstanding managerial skills and academic competency, he has been able to collaborate successfully on various projects. I have also observed his adequate supervision and mentoring for undergraduate and peer postgraduate students. Overall, he is a committed, inspiring member and a valuable asset to any organization.

Websites:

https://www.soofastaei.net/

https://www.soofastaei-business.com/

https://www.soofastaei-publications.com/

https://www.soofastaei-educations.com/











